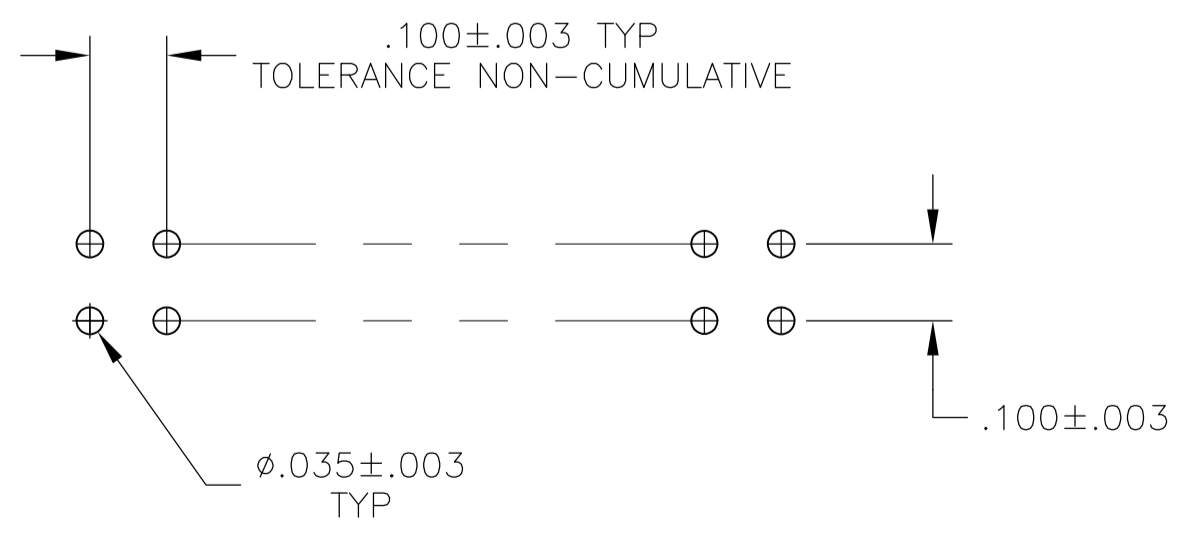
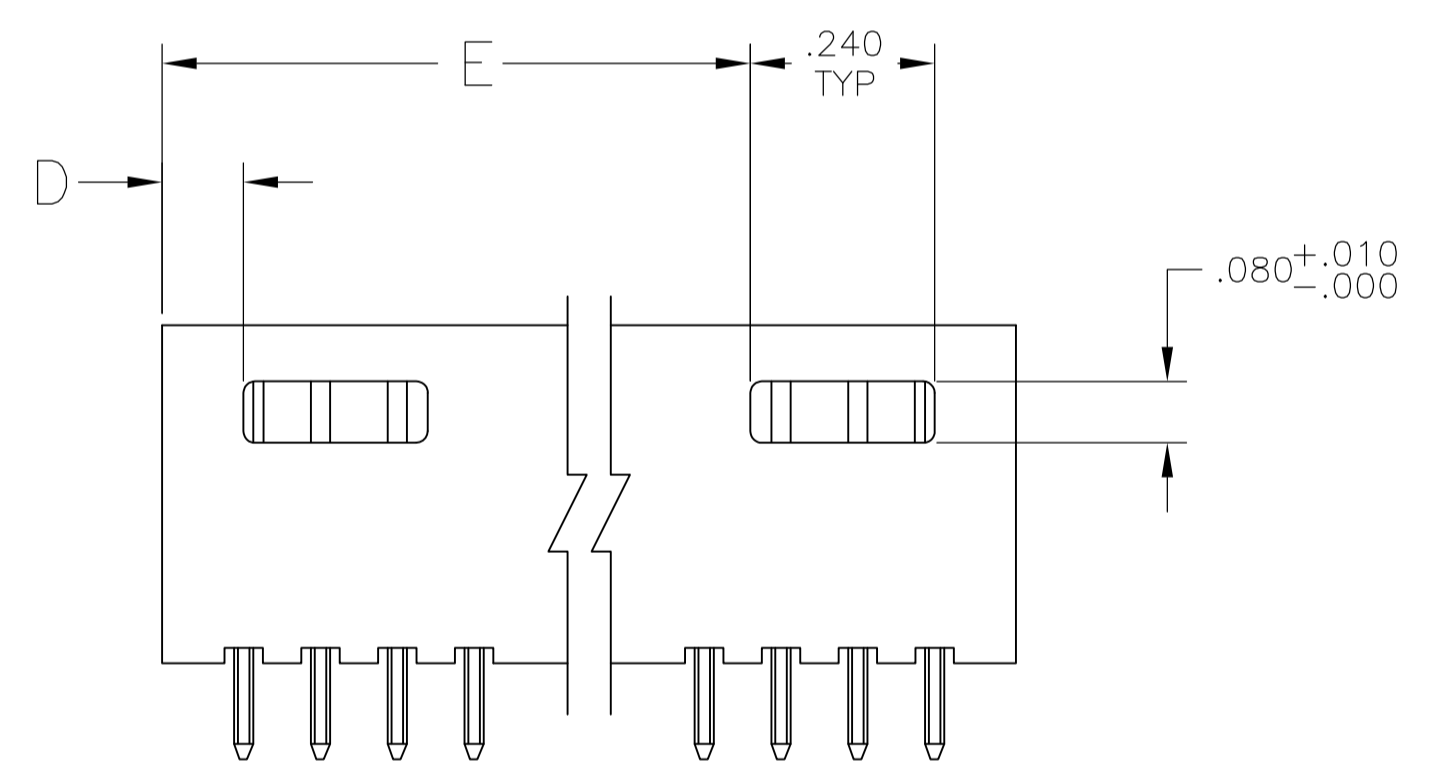


SECTION X-X

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 OBSOLETE PART NUMBER.
- 4 POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



RECOMMENDED HOLE LAYOUT

5	3.506	.106	3.732	3.600	36	74	6	8-103168-5
5	3.406	.106	3.632	3.500	35	72	6	8-103168-4
5	3.306	.106	3.532	3.400	34	70	6	8-103168-3
5	3.206	.106	3.432	3.300	33	68	6	8-103168-2
5	3.106	.106	3.332	3.200	32	66	6	8-103168-1
5	3.006	.106	3.232	3.100	31	64	6	8-103168-0
5	2.906	.106	3.132	3.000	30	62	6	7-103168-9
5	2.806	.106	3.032	2.900	29	60	7	103168-8
5	2.706	.106	2.932	2.800	28	58	6	7-103168-7
5	2.606	.106	2.832	2.700	27	56	6	7-103168-6
5	2.506	.106	2.732	2.600	26	54	6	7-103168-5
5	2.406	.106	2.632	2.500	25	52	6	7-103168-4
5	2.306	.106	2.532	2.400	24	50	7	103168-3
5	2.206	.106	2.432	2.300	23	48	6	7-103168-2
5	2.106	.106	2.332	2.200	22	46	6	7-103168-1
5	2.006	.106	2.232	2.100	21	44	7	103168-0
5	1.906	.106	2.132	2.000	20	42	6	6-103168-9
5	1.806	.106	2.032	1.900	19	40	6	103168-8
5	1.706	.106	1.932	1.800	18	38	6	6-103168-7
5	1.606	.106	1.832	1.700	17	36	6	6-103168-6
5	1.506	.106	1.732	1.600	16	34	6	6-103168-5
5	1.406	.106	1.632	1.500	15	32	6	6-103168-4
5	1.306	.106	1.532	1.400	14	30	6	6-103168-3
5	1.206	.106	1.432	1.300	13	28	6	6-103168-2
5	1.106	.106	1.332	1.200	12	26	6	6-103168-1
5	1.006	.106	1.232	1.100	11	24	6	6-103168-0
5	.906	.106	1.132	1.000	10	22	5	103168-9
5	.806	.106	1.032	.900	9	20	5	103168-8
5	---	.406	.932	.800	8	18	5	103168-7
5	---	.306	.832	.700	7	16	5	103168-6
5	---	.306	.732	.600	6	14	5	103168-5
5	---	.206	.632	.500	5	12	5	103168-4
5	---	.206	.532	.400	4	10	5	103168-3
5	---	.106	.432	.300	3	8	5	103168-2
5	---	.106	.332	.200	2	6	5	103168-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	

4	3.506	.106	3.732	3.600	36	74	3	103168-5
4	3.406	.106	3.632	3.500	35	72	3	103168-4
4	3.306	.106	3.532	3.400	34	70	3	103168-3
4	3.206	.106	3.432	3.300	33	68	3	103168-2
4	3.106	.106	3.332	3.200	32	66	3	103168-1
4	3.006	.106	3.232	3.100	31	64	3	103168-0
4	2.906	.106	3.132	3.000	30	62	2	103168-9
4	2.806	.106	3.032	2.900	29	60	2	103168-8
4	2.706	.106	2.932	2.800	28	58	2	103168-7
4	2.606	.106	2.832	2.700	27	56	2	103168-6
4	2.506	.106	2.732	2.600	26	54	2	103168-5
4	2.406	.106	2.632	2.500	25	52	2	103168-4
4	2.306	.106	2.532	2.400	24	50	2	103168-3
4	2.206	.106	2.432	2.300	23	48	2	103168-2
4	2.106	.106	2.332	2.200	22	46	2	103168-1
4	2.006	.106	2.232	2.100	21	44	2	103168-0
4	1.906	.106	2.132	2.000	20	42	1	103168-9
4	1.806	.106	2.032	1.900	19	40	1	103168-8
4	1.706	.106	1.932	1.800	18	38	1	103168-7
4	1.606	.106	1.832	1.700	17	36	1	103168-6
4	1.506	.106	1.732	1.600	16	34	1	103168-5
4	1.406	.106	1.632	1.500	15	32	1	103168-4
4	1.306	.106	1.532	1.400	14	30	1	103168-3
4	1.206	.106	1.432	1.300	13	28	1	103168-2
4	1.106	.106	1.332	1.200	12	26	1	103168-1
4	1.006	.106	1.232	1.100	11	24	1	103168-0
4	.906	.106	1.132	1.000	10	22		103168-9
4	.806	.106	1.032	.900	9	20		103168-8
4	---	.406	.932	.800	8	18		103168-7
4	---	.306	.832	.700	7	16		103168-6
4	---	.306	.732	.600	6	14		103168-5
4	---	.206	.632	.500	5	12		103168-4
4	---	.206	.532	.400	4	10		103168-3
4	---	.106	.432	.300	3	8		103168-2
4	---	.106	.332	.200	2	6		103168-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT. **STC** TE Connectivity

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H. MOLL 04 SEP 87	APVD R. FEJDT 09 SEP 87
0 PLC ± -	1 PLC ± -	NAME	HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100, WITH .025 SQ POSTS
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC	SIZE
4 PLC ± -	ANGLES ± -	WEIGHT	CAGE CODE DRAWING NO
MATERIAL: HOUSING: FUME-RESISTANT THERMOPLASTIC; COLOR-BLACK; POSTS: PHOS BRINZE	FINISH: SEE TABLE	CUSTOMER DRAWING	RESTRICTED TO

SCALE: 4:1 SHEET 1 OF 1 REV J4

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